

VIBRATORY FINISHING OF CAR-WHEELS

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CAR WHEEL POLISHING MACHINE



Consumables recommended for finishing

- Plastic chips K12 2BM (cones)
- Plastic chips K12 8BM (cones)
- Porcelain chips B4P (balls)
- Liquid compound OS 460

Recommended processes

Wheels of low-quality surface, initial rough grinding required, e.g. after paint-stripping by blasting (3-step process)

- 1) Rough Grinding. Media: plastic chips K12 2BM + compound OS 460. Processing time: 3-5h*
- 2) Smoothing. Media: plastic chips K12 8BM + compound OS 460. Processing time: 2-4h*
- 3) Polishing. Media: porcelain balls B4P + compound OS 460. Processing time: 1,5-3h*

Wheels of high-quality surface, e.g. new wheel or used after chemical paint-stripping (2-step process)

- 1) Smoothing. Media: plastic chips K12 8B + compound OS 460. Processing time: 4-7h*
- 2) Polishing. Media: porcelain balls B4P + compound OS 460. Processing time: 1,5-3h*

* processing time depends on design and surface quality (roughness) of the wheel

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